

LIVE CENTRES

THE LATEST TECHNOLOGY



DaintreeTools



Supporting Every **Revolution In Engineering**

Daintree Tools is an Australian, family owned business with over 15 years of experience in fine tuning and perfecting the production of exceptional quality Lathe Live Centres.

Our Australian made, high end live centres incorporate quality heavy duty bearings, fully sealed and lubricated for extended life.

Technical advances in production ensure our live centres maintain accurate concentric work, have increased operational range and eliminate the need for adjustment during operation.

Take advantage of our extensive in-house range, or contact us to discuss a product to be made to your required specifications.



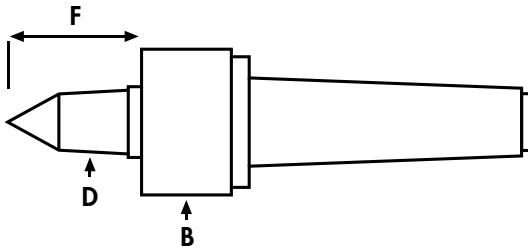
Made for the USA by your mates down under.



300 Series

60° Live Centre

300 series live centres are our pipe series. These are compatible with the 60° and 90° pipe cones.

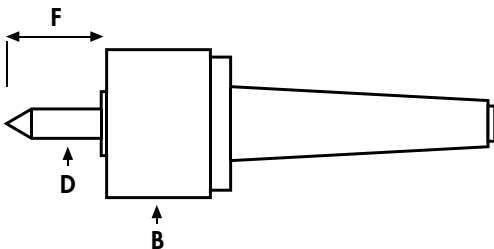


PART	MT	D	B	F	RPM	WORK PCE	APP. WT
LC344	4	15/16	2 9/32	1 49/64	4000	1430 lb	3.08 lb
LC355	5	1 1/2	3 27/64	2 53/64	3000	5500 lb	7.92 lb
LC366	6	1 11/16	3 55/64	2 27/32	2500	13500 lb	14.74 lb

400 Series

60° Live Centre

400 series live centres are our space point centres. These centres allow maximum tool access.



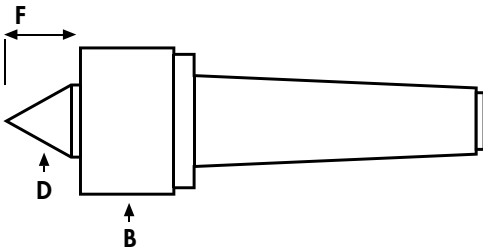
PART	MT	D	B	F	RPM	WORK PCE	APP. WT
LC433	3	23/64	2 3/64	1 17/64	4500	1100 lb	2.64 lb
LC444	4	7/16	2 9/32	1 27/64	4000	2200 lb	3.08 lb
LC455	5	35/64	2 33/64	1 47/64	3500	3300 lb	7.92 lb



500 Series

60° Live Centre

500 series live centres are our heavy duty range. These are a high load, heavy duty centre.

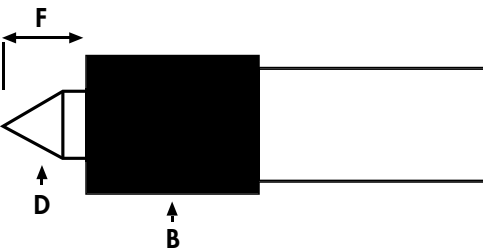


PART	MT	D	B	F	RPM	WORK PCE	APP. WT
LC533	3	23/64	2 3/64	1 17/64	4500	1100 lb	2.64 lb
LC544	4	7/16	2 9/32	1 27/64	4000	2200 lb	3.08 lb
LC555	5	1 37/64	3 27/64	1 11/32	2500	8800 lb	7.92 lb
LC566	6	1 57/64	3 55/64	1 39/64	1800	15400 lb	14.74 lb
LC566VHD	6	2 3/4	5 53/64	2 3/4	1600	39600 lb	44.0 lb
LC577	7	2 3/4	5 53/64	2 3/4	1600	44000 lb	50.6 lb

600 Series STD

60° Live Centre

600 series centres are our new spring loaded centres designed specifically for the CNC market.



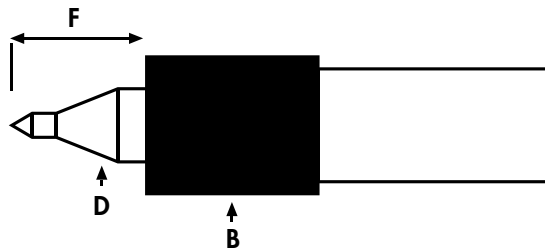
PART	DIA	D	B	F	RPM	WORK PCE	APP. WT
SL LCS132	32	1 1/16	2 5/16	1 3/8	5000	2640 lb	6.6 lb
SL LCS140	40	1 1/16	2 5/16	1 3/8	5000	2640 lb	6.6 lb
SL LCS240	40	1 17/64	2 31/64	1 37/64	4000	2640 lb	6.6 lb
SL LCS250	50	1 17/64	2 31/64	1 37/64	4000	2640 lb	6.6 lb



600 Series SP

60° Live Centre

600 SP series are our new spring loaded space point centres designed specifically for the CNC market.



PART	DIA	D	B	F	RPM	WORK PCE	APP. WT
SLLCS132SP	32	1 1/16	1 37/64	2 3/64	5000	1760	6.6 lb
SLLCS140SP	40	1 1/16	1 37/64	2 3/64	5000	1760	6.6 lb
SLLCS240SP	40	1 17/64	2 31/64	1 57/64	4000	1760	6.6 lb
SLLCS250SP	50	1 17/64	2 31/64	1 57/64	4000	1760	6.6 lb



MADE TO ORDER ONLY



Chucking Live Centre

Available with or without chuck

The Daintree Tools Chucking Live Centre can be mounted in any morse taper of any type of chuck. Chucks with 2, 3 or 4 jaws can all be accommodated. With a maximum run-out of 5 microns.

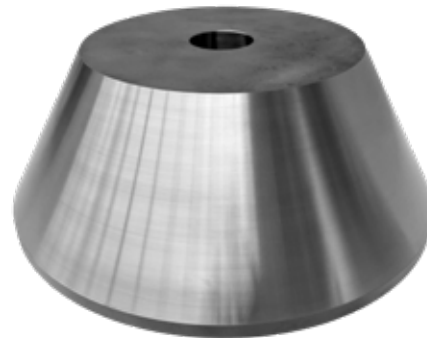
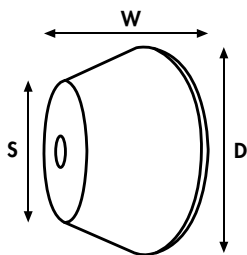
Contact your distributor for a quotation today.



600 Series Cones

60° Pipe Cones

600 series cones are designed specifically to suit our range of 300 series Live Centres.



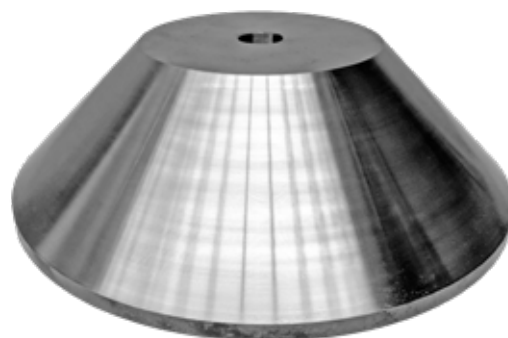
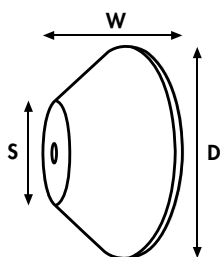
PART	Old Part	Suit MT	D (in)	W (in)	S (in)	APP. WT
PC64040	650-4	4	1.57	2.05	0.79	1.1 lb
PC64065	651-4	4	2.56	1.42	1.30	1.32 lb
PC64087	652-4	4	3.43	2.09	1.30	2.2 lb
PC64112	653-4	4	4.41	2.95	1.30	2.86 lb
PC64127	654-4	4	5.00	3.07	1.65	3.74 lb
PC64165	655-5	4	6.50	3.86	2.24	5.94 lb
PC65065	656-5	5+6	2.56	2.56	1.38	1.1 lb
PC65087	657-5	5+6	3.43	1.93	1.65	1.32 lb
PC65112	657B-5	5+6	4.41	2.68	1.65	2.64 lb
PC65127	658-5	5+6	5.00	3.11	1.65	3.74 lb
PC65165	659-5	5+6	6.50	3.90	2.24	5.94 lb
PC65215	660-5	5+6	8.46	3.90	4.25	19.8 lb
PC65275	670-5	5+6	10.94	3.90	6.50	33 lb



900 Series Cones

90° Pipe Cones

900 series cones are designed specifically to suit our range of 300 series Live Centres.



PART	Old Part	Suit MT	D (in)	W (in)	S (in)	APP. WT
PC94040	900-4	4	1.57	2.28	0	0.66 lb
PC94065	901-4	4	2.56	1.18	1.3	0.88 lb
PC94087	902-4	4	3.43	1.46	1.3	1.76 lb
PC94100	902B	4	3.94	1.65	1.3	1.98 lb
PC94112	903-4	4	4.41	1.81	1.3	2.42 lb
PC94127	903B-4	4	5	2.17	1.3	3.3 lb
PC94165	904-4	4	6.5	2.83	1.3	5.5 lb
PC94205	904B-4	4	8.07	3.11	2.36	13.2 lb
PC94215	905-4	4	8.46	3.11	2.76	16.28 lb
PC94242	905B-4	4	9.53	3.11	3.82	17.6 lb
PC94275	906-4	4	10.83	3.11	5.12	19.8 lb
PC95065	907-5	5+6	2.56	3.43	0.79	0.88 lb
PC95087	908-5	5+6	3.43	1.38	1.65	1.76 lb
PC95112	909-5	5+6	4.41	1.61	1.65	2.42 lb
PC95127	909B-5	5+6	5	1.89	1.65	3.3 lb
PC95165	910-5	5+6	6.5	2.68	1.65	5.5 lb
PC95205	910B-5	5+6	8.07	3.11	2.36	13.2 lb
PC95215	911-5	5+6	8.46	3.11	2.76	16.28 lb
PC95242	911B-5	5+6	9.53	3.11	3.82	17.6 lb
PC95275	912-5	5+6	10.83	3.11	5.12	19.8 lb
PC95320	912B-5	5+6	12.6	2.56	8.03	22 lb



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